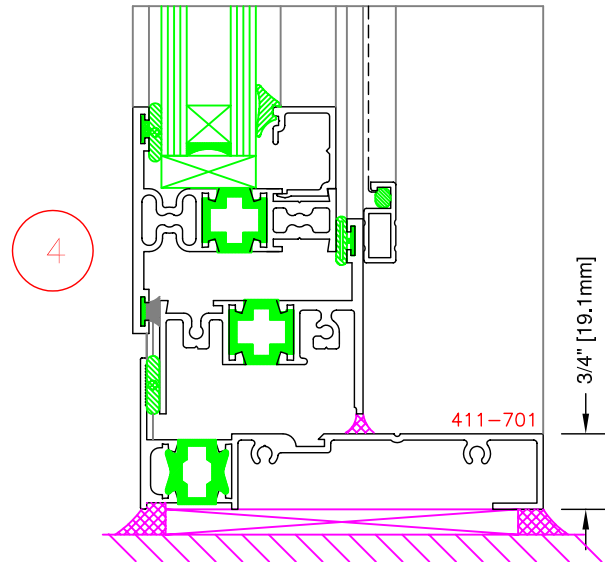
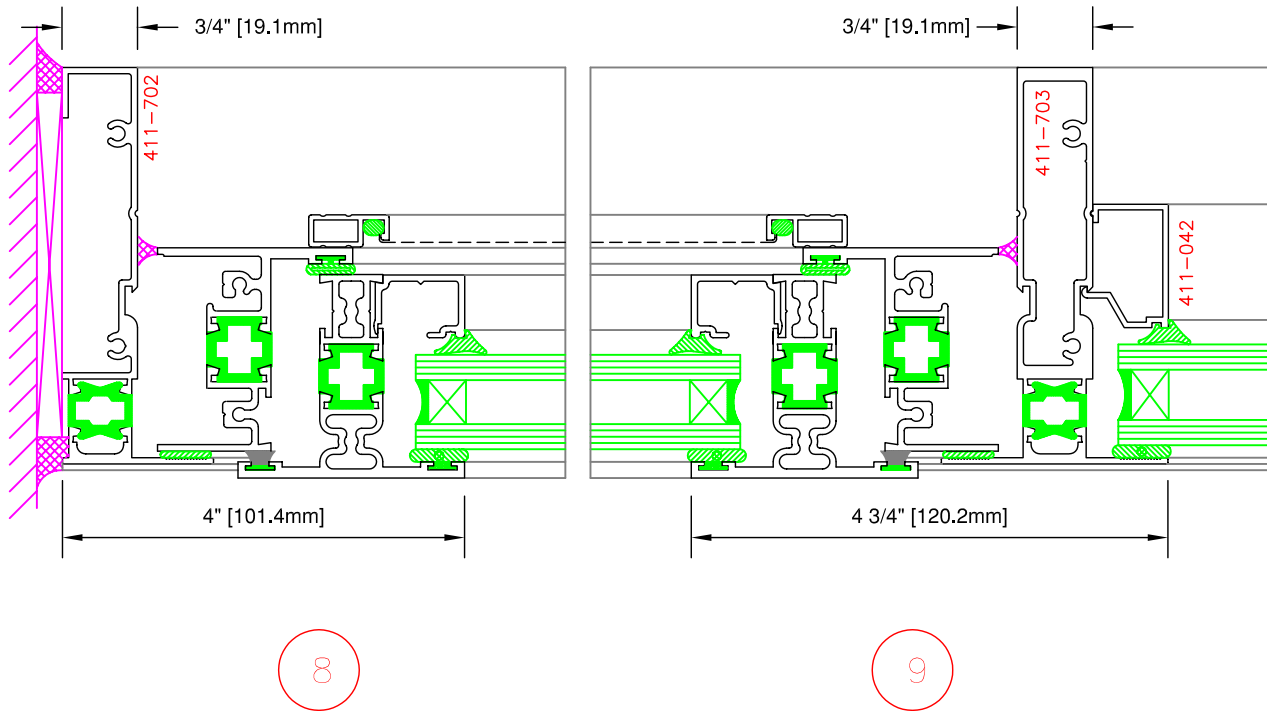
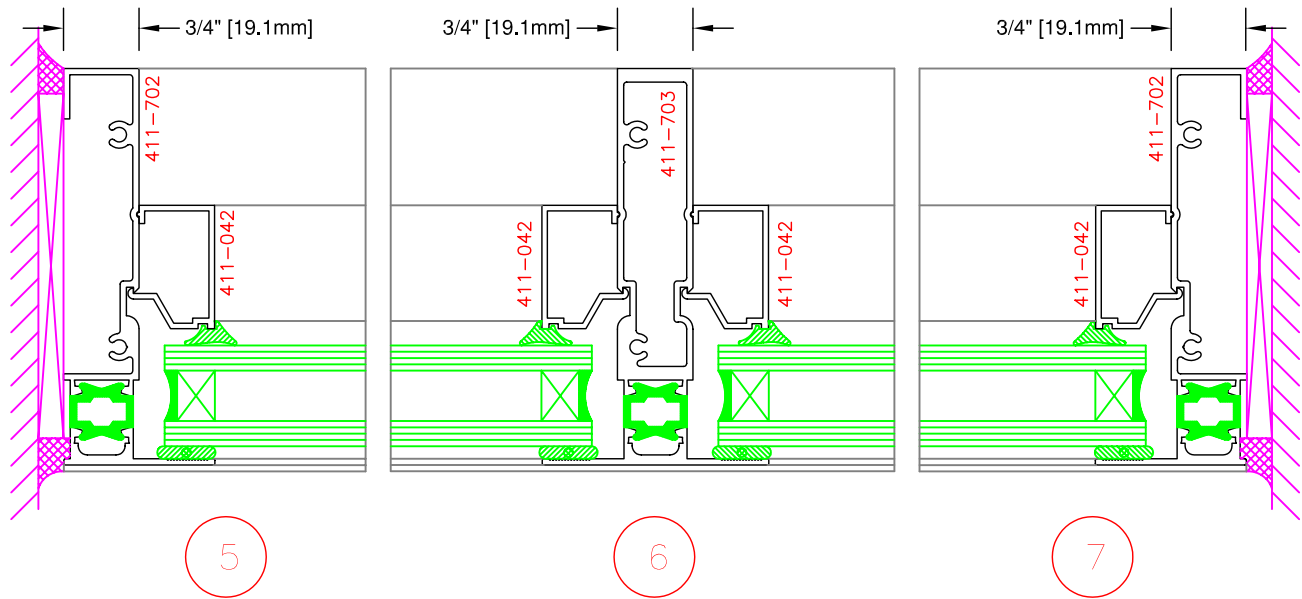


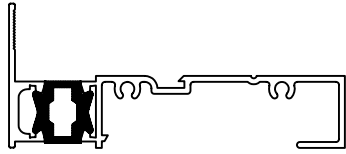
ELEVATION



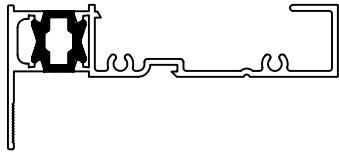
TYPICAL DETAILS



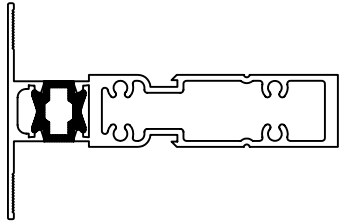
TYPICAL DETAILS



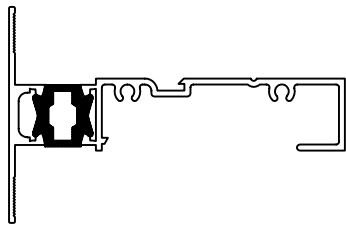
PART #: 410-701
HEAD/SILL
3-1/2" (88.9mm)
USE 3/16" GLAZING TAPE



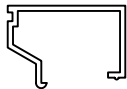
PART #: 410-702
JAMB
3-7/16" (87.3mm)
USE 1/8" GLAZING TAPE



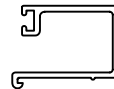
PART #: 410-703
MULLION
3-7/16" (87.3mm)
USE 1/8" GLAZING TAPE
[WIND LOAD CHART](#)



PART #: 410-705
JAMB WITH MULLION FACE
3-1/2" (88.9mm)
USE 3/16" GLAZING TAPE

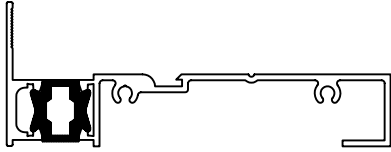


PART #: 411-042
GLASS STOP
FOR 1" (25mm)
SEALED UNIT

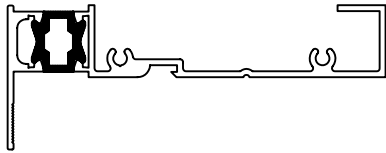


PART #: 411-043
GLASS STOP
FOR 1-7/16" (36mm)
TRIPLE GLAZED

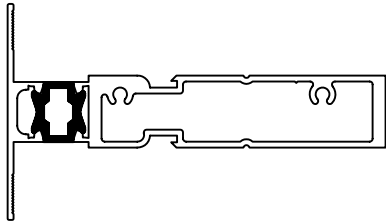
SYSTEM COMPONENTS



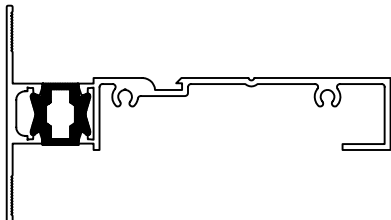
PART #: 411-701
HEAD/SILL
4" (101.6mm)
USE 3/16" GLAZING TAPE



PART #: 411-702
JAMB
3-15/16" (100.0mm)
USE 1/8" GLAZING TAPE

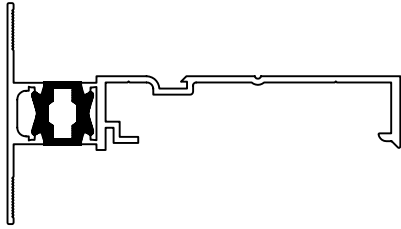


PART #: 411-703
MULLION
3-15/16" (100.0mm)
USE 1/8" GLAZING TAPE
[WIND LOAD CHART](#)



PART #: 411-705
JAMB WITH MULLION FACE
4" (101.6mm)
USE 3/16" GLAZING TAPE

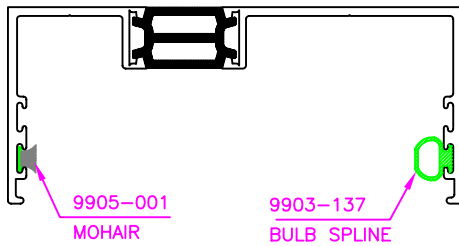
SYSTEM COMPONENTS



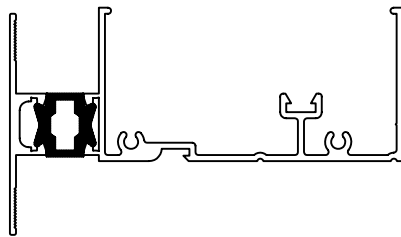
PART #: 411-714
SPLIT MULLION
4" (101.6mm)
USE 3/16" GLAZING TAPE



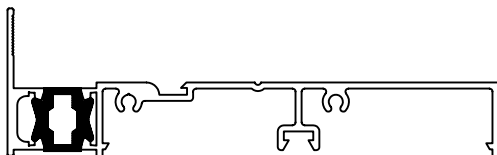
PART #: 411-031
SPLIT MULLION ADAPTOR
USE WITH
PART #: 411-714



PART #: 411-750
HEAD DEFLECTOR
USE WITH PART #: 411-715
AND ACCESSORIES AS SHOWN

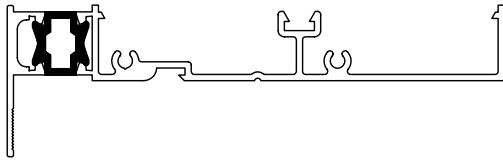


PART #: 411-715
HEADER
4" (101.6mm)
USE 3/16" GLAZING TAPE

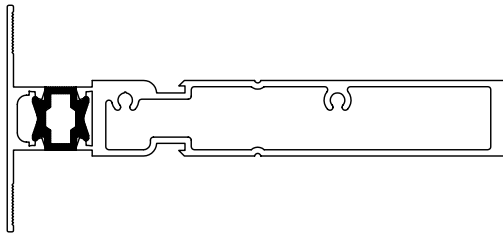


PART #: 412-701
HEAD/SILL
5" (127.0mm)
USE 3/16" GLAZING TAPE

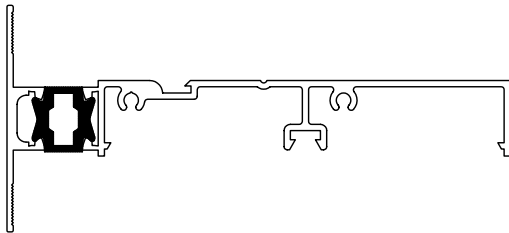
SYSTEM COMPONENTS



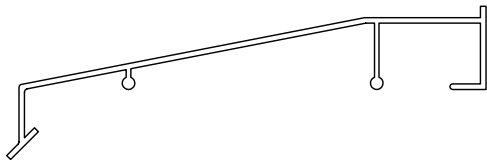
PART #: 412-702
JAMB
4-15/16" (125.4mm)
USE 1/8" GLAZING TAPE



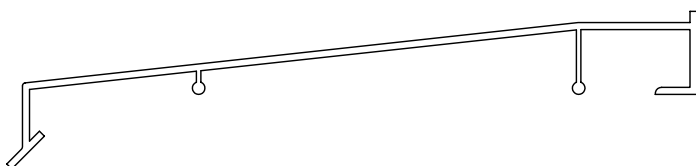
PART #: 412-703
MULLION
4-15/16" (125.4mm)
USE 1/8" GLAZING TAPE
[WIND LOAD CHART](#)



PART #: 412-714
JAMB WITH MULLION FACE
5" (127.0mm)
USE 3/16" GLAZING TAPE

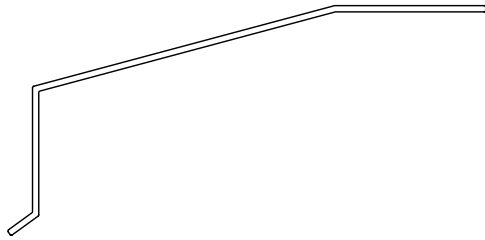


PART #: 411-005
SILL
4-5/8" (117.5mm)
USE UNDER WINDOW FRAME

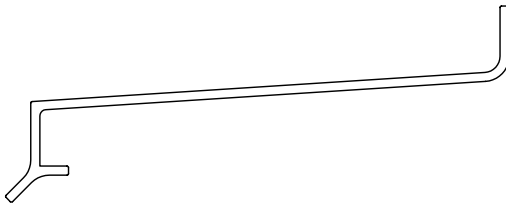


PART #: 411-006
SILL
6-3/4" (171.5mm)
USE UNDER WINDOW FRAME

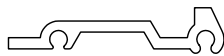
SYSTEM COMPONENTS



PART #: 411-007
SILL
4-1/2" (114.3mm)
USE UNDER WINDOW FRAME



PART #: 411-008
SILL
4-3/4" (120.7mm)
USE UNDER WINDOW FRAME



PART #: 411-901
MULLION BRACKET
FITS ALL
MULLION SIZES

SYSTEM COMPONENTS

DRAWING	DESCRIPTION	APPLICATION	QTY/ JOINT
	PART #: 9902-303 # 8 X 1" PH SCREW	TO FASTEN HEAD/SILL TO VERTICAL	2
	PART #: 9902-309 # 8 X 2" ROB. HEAD SCREW	TO FASTEN MULLION BRACKET TO VERT/HORIZ	2
	PART #: 9902-301 # 8 X 5/8" RH TECK SCREW	TO FASTEN MULLION TO BRACKET	2

SYSTEM FASTENERS

DRAWING

DESCRIPTION

APPLICATION



PART #: 9904-001
1/8" POLYSHIM TAPE
BY TREMCO OR EQUAL

APPLY TO
JAMB/MULLION
PROFILES



PART #: 9904-002
3/16" POLYSHIM TAPE
BY TREMCO OR EQUAL

APPLY TO
HEAD/SILL
PROFILES



PART #: 9903-131
GLAZING SPLINE

APPLY TO
GLASS STOP FOR
1" (25mm) S.U.

FOR OTHER UNIT THICKNESS, CONTACT
COMMDOOR SALES/SERVICE FOR
RECOMMENDATION



PART #: 9903-132
BULB GASKET

APPLY TO
HEAD DEFLECTOR
& GLASS STOP FOR
1-1/2" (38mm) S.U.



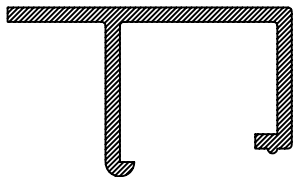
PART #: 9903-145
AIR SEAL

APPLY TO
HEAD DEFLECTOR



PART #: 9905-001
MOHAIR

APPLY TO
HEAD DEFLECTOR

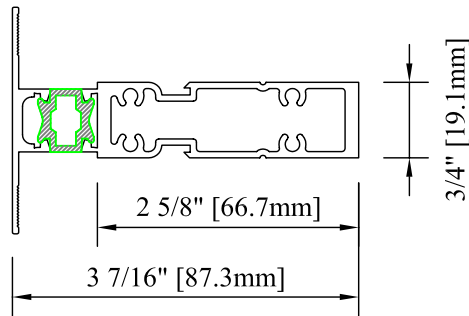


PART #: 9906-001
GLASS STOP PVC

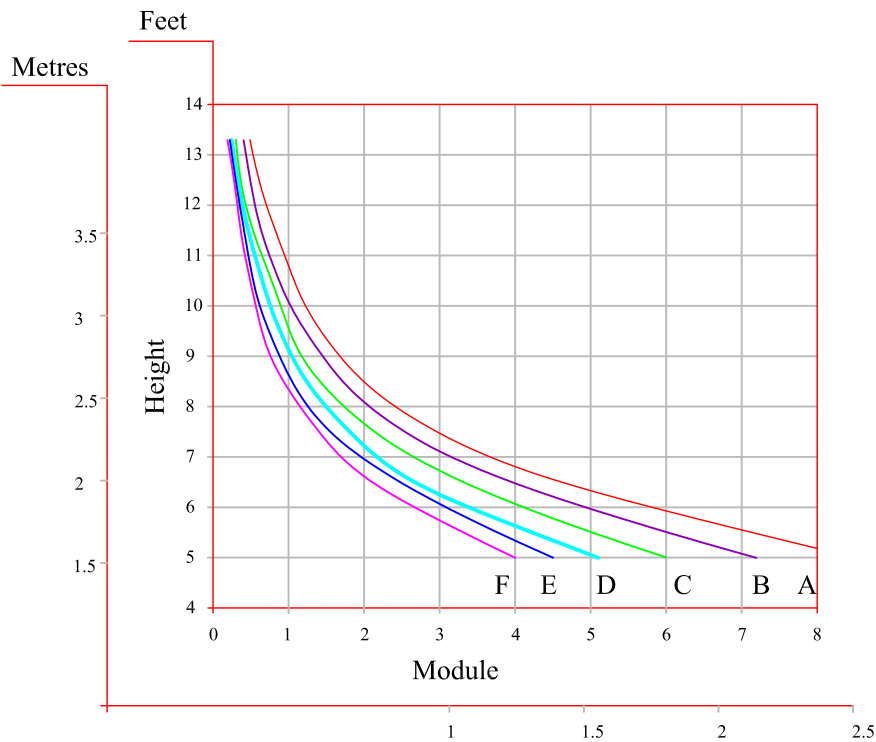
OPTIONAL GLASS STOP
FOR 15/16" (24mm) S.U.
NO SPLINE REQUIRED

SYSTEM GLAZING SPLINE AND WEATHERING

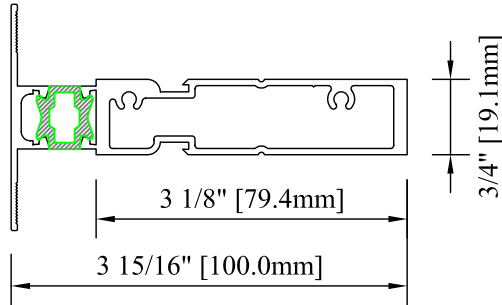
410-703
MULLION
3-7/16" (87.3mm)
USE 1/8" GLAZING TAPE



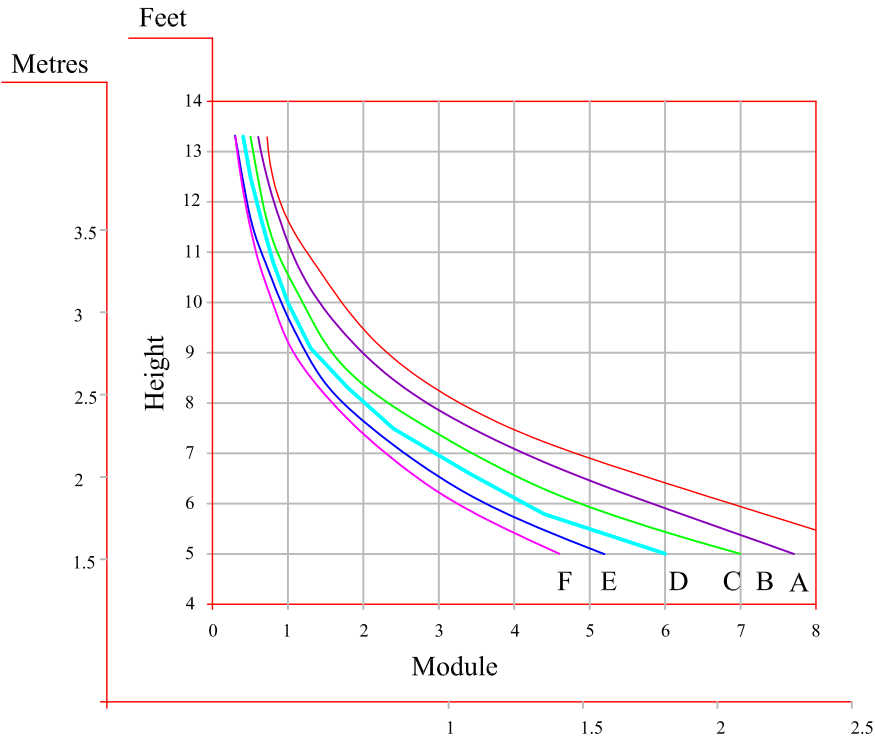
A = 21 psf (1.0 KPa)
B = 25 psf (1.2 KPa)
C = 30 psf (1.4 KPa)
D = 35 psf (1.7 KPa)
E = 40 psf (1.9 KPa)
F = 45 psf (2.1 KPa)



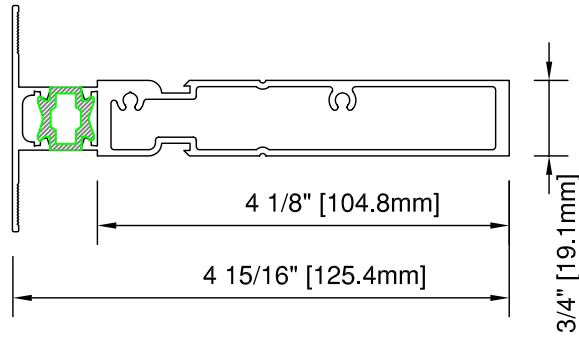
411-703
MULLION
3-15/16" (100 mm)
USE 1/8" GLAZING TAPE



- A = 21 psf (1.0 KPa)
- B = 25 psf (1.2 KPa)
- C = 30 psf (1.4 KPa)
- D = 35 psf (1.7 KPa)
- E = 40 psf (1.9 KPa)
- F = 45 psf (2.1 KPa)



412-703
MULLION
4-15/16" (125.4mm)
USE 1/8" GLAZING TAPE



- A = 21 psf (1.0 KPa)
- B = 25 psf (1.2 KPa)
- C = 30 psf (1.4 KPa)
- D = 35 psf (1.7 KPa)
- E = 40 psf (1.9 KPa)
- F = 45 psf (2.1 KPa)

