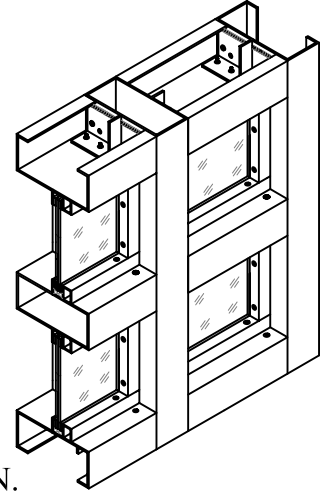


## TECHNICAL DATA

### SERIES 400 FRAMING SYSTEM



DESCRIPTION:

NON-THERMALLY BROKEN GLAZED SYSTEM. PROFILE DIM. 1-3/4" x 4" (44.5 x 101.6mm) WITH 5/8" (15.9mm) FIN.

COMPATIBILITY:

DESIGNED TO SUIT ALL STANDARD DOORS AND DOOR HARDWARE.

FINISH:

MOST PROFILES ARE STOCKED IN #17 CLEAR AND #40 BRONZE ANODIZED. OTHER ANODIZED AND PAINT FINISHES ARE AVAILABLE UPON REQUEST.

STOCK LENGTH:

24'-2" (7.37 METERS).

ASSEMBLY:

DESIGNED FOR BRACKET ASSEMBLY.

STRENGTH:

REFER TO WIND LOAD CHARTS FOR MAXIMUM ALLOWABLE SPANS.

ANCHORING:

REFER TO FABRICATION AND INSTALLATION MANUAL.

GLAZING:

400 SERIES IS DESIGNED FOR INTERIOR/EXTERIOR GLAZING APPLICATIONS AND WILL ACCEPT SINGLE, SEALED UNIT OR LAMINATED COMBINATIONS UP TO A MAXIMUM THICKNESS OF 1-1/4" (32mm). GLASS STOP POSITIONS ARE NOT PRE-DRILLED.